Trademax CrossBar Kit Fitting Instruction

To suit—Ford Transit Custom LWB AV 2024-On

TRADESMAN ROOF RACKS

TM-FTCLAVR-31600

TM-FTCLAVR-41600

Congratulations on the purchase of your Australian made Commercial-Max Roof Rack product.

Please read and follow the instructions carefully to ensure correct fitment.

Contact us if any parts appear missing, incorrect, or damaged.

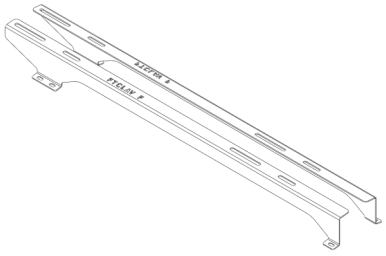
Clean the roof prior to fitting the roof racks.

Tools Required:

- Spanner (13 & 17 mm)
- Silicone/urethane sealer

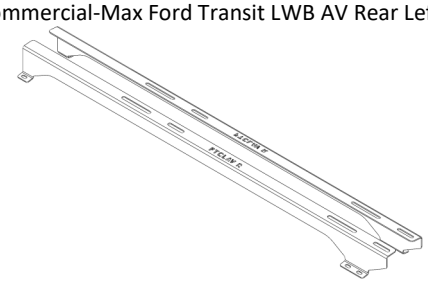
Kit Content

1 Commercial-Max Ford Transit LWB AV Front Left & Right Rails



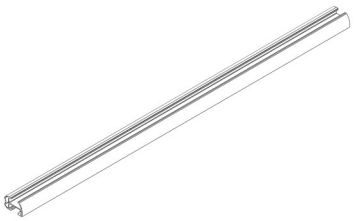
x1

2 Commercial-Max Ford Transit LWB AV Rear Left & Right Rails



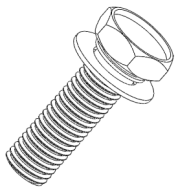
x1

3 Trademax Crossbar



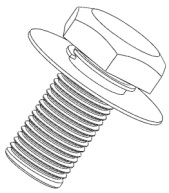
Product	Qty
TM-FTCLAVR-31600	3
TM-FTCLAVR-41600	4

4 M8 X 25 Sems Bolt Hex



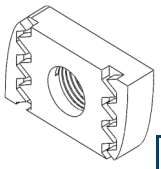
x12

5 M10 X 25 Stainless Hex Bolt



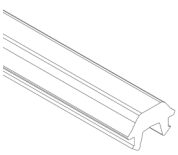
Product	Qty
TM-FTCLAVR-31600	6
TM-FTCLAVR-41600	8

6 M10 Unistrut



Product	Qty
TM-FTCLAVR-31600	6
TM-FTCLAVR-41600	8

7 WT Rubber



Length (mm)	Qty
1170	1
150	2

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Assemble lugs to roof

1

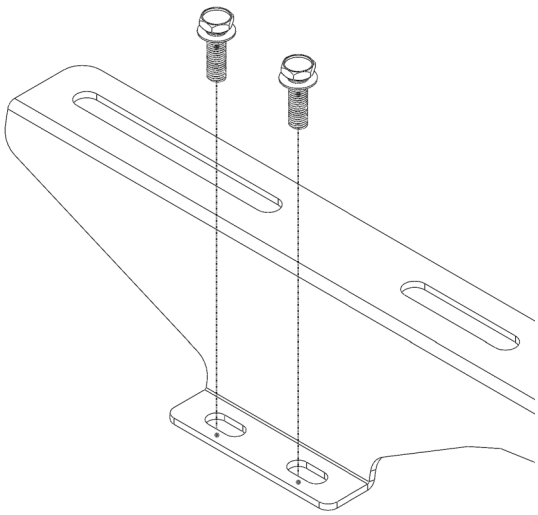
- **Remove 6 OEM plastic caps per sides in the roof channel to expose the factory mounting points.**

2

- **Apply silicone on all the roof channel mounting holes to prevent any water ingress.**

3

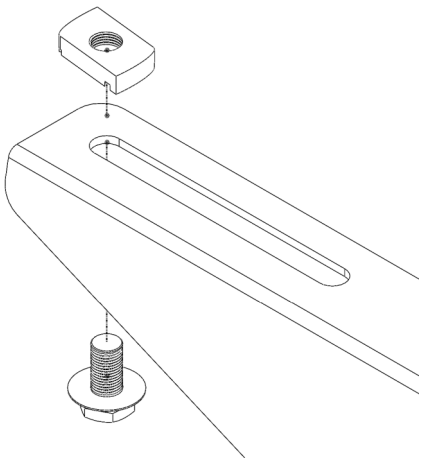
- **Place the supplied rails to the roof.**
- **Mount each rails on the roof using 8mm Bolts and washers**



4

- **Attach the channel nuts to the top of rail.**
  - Fit 10mm Bolt / Split washer/ Flat washer / Channel Nuts to the top of rail.

*** Channel nuts to the top as shown in the following diagram**



NOTE-Ensure attach the channel nuts and bolt to correct mounting slot.

- **Front Slot—lift up tailgate**
- **Rear Slot—Barn Door Version**

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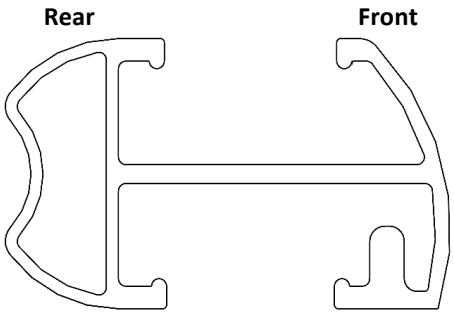
Assemble the Commercial-Max Platform to the rails

5

- **Place the Trademax Crossbar on the rails in the desired position**
- **Ensure the crossbar placed in the correct orientation**
- **Spin the channel nuts 90 degree in the channel on the underside of the rack till they lock into the channels. Do not tighten fully.**



6

- **Centralize the rack side to side (using a tape measure) on the Commercial-Max rails.**

7

- **Fully tighten remaining bolts in the following order:**
  1. **Rails to the lugs**
  2. **Rails to Crossbar**

NOTE-Ensure the channel nuts are 90 degrees to the channels.

Check fastenings are firmly tensioned at regular intervals.

Do not overtighten, this will preserve the spring washers.

8

- **Insert the crossbar rubber on top of the crossbar**
- **Insert the extra crossbar rubber under the front crossbar**
- **Insert End cap at the both side of the crossbar**

Thank you for your purchase.

Please complete your warranty application following correct installation.

TradeMax by Tradesman Roof Racks

Innovation through Inspiration

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