

**Congratulations on the purchase of your Australian made Commercial-Max Roof Rack product.**

Please read and follow the instructions carefully to ensure correct fitment.

Contact us if any parts appear missing, incorrect, or damaged.

Clean the roof prior to fitting the roof racks.

Scan QR code for a fitting demonstration

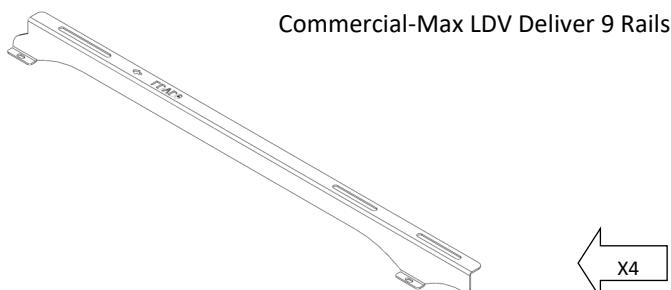


## **Tools Required:**

- Spanner (13mm,17 mm)
- Silicone/urethane sealer

### **Kit Content**

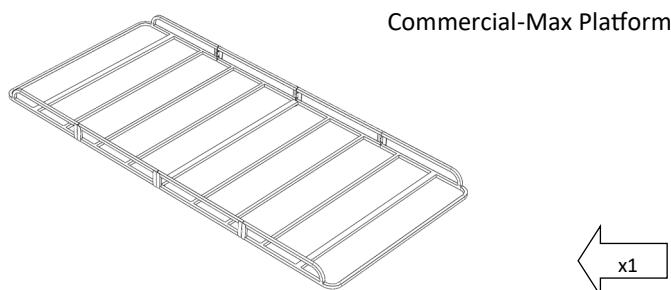
1



Commercial-Max LDV Deliver 9 Rails

x4

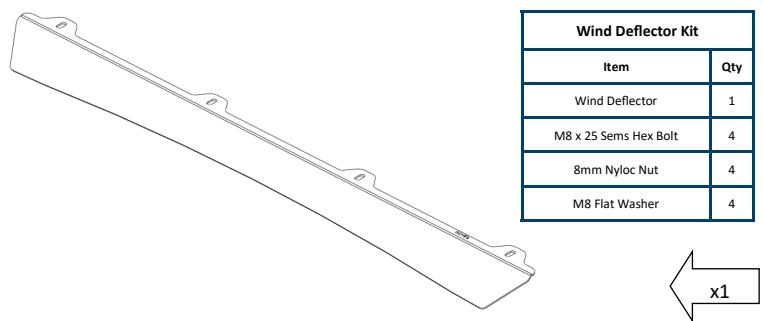
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Commercial-Max Platform

x1

3

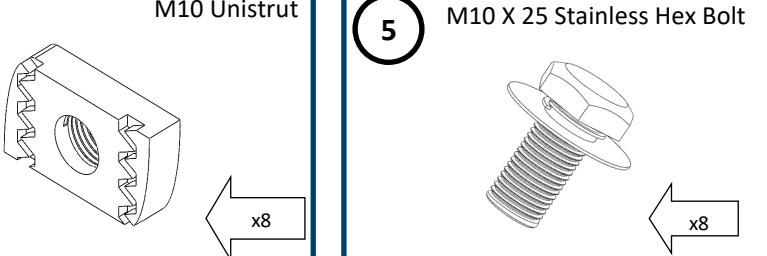


Wind Deflector Kit

Item	Qty
Wind Deflector	1
M8 x 25 Sems Hex Bolt	4
8mm Nyloc Nut	4
M8 Flat Washer	4

x1

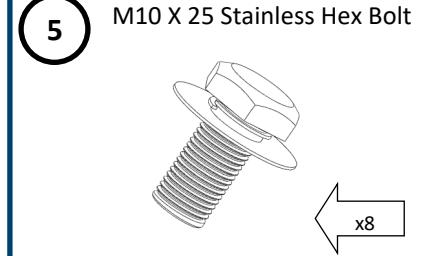
4



M10 Unistrut

x8

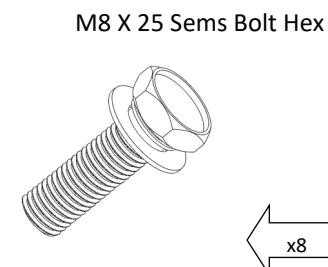
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M10 X 25 Stainless Hex Bolt

x8

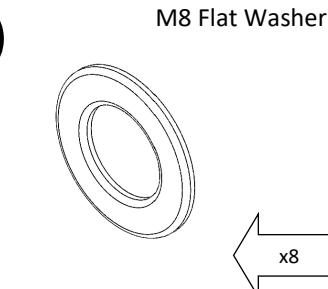
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M8 X 25 Sems Bolt Hex

x8

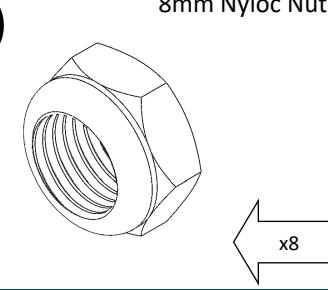
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M8 Flat Washer

x8

8



8mm Nyloc Nut

x8

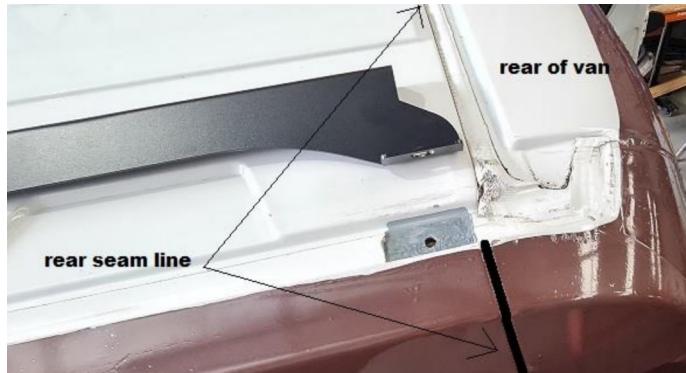
## Assemble rails to roof

**1**

Place the rails on the roof of the vehicles and align with the rear seems lines

**The arrows on the rail top should be pointing towards the rear.**

Mark the mounting holes with a marker



**2**

Place the rest rails on the roof of the vehicles and align with the middle body seem line to locate the front rail mounting position. Mark the mounting holes with marker.

**The arrows on the rail top should be pointing towards the rear.**

Offering up the rail to the roof line and checking the top slots correspond with the 4 mounting Unistrut's within the roof rack platform.

If you measure the center to center of the mounting Unistrut's, this measurement should be the same from slot to slot across the roof line.

**3**

Drill all mounting holes using 8mm drill with drill stop, , drilling one at a time then placing a bolt through hole to keep lined up (DO NOT TIGHTEN IN PLACE YET) before drilling the next.



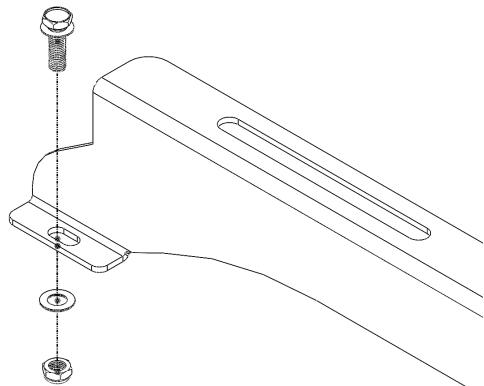
**When drilling rivet mounting holes ensure you use a Drill stop on your drill to ensure headlining, wiring or curtain airbags are not damaged.**

**4**

Apply silicone or urethane sealer (natural cure sealants only) to all the holes to prevent water ingress

**5**

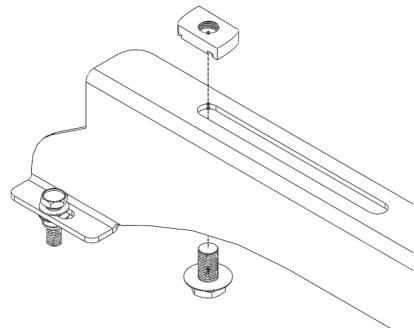
Mount all rails on the roof using 8mm bolt & washer



5

- Attach the channel nuts to the top of rail.
- Fit 10mm Bolt / Split washer/ Flat washer / Channel Nuts to the top of rail.

\* Channel nuts to the top as shown in the following diagram



## Assemble the Commercial-Max Platform to the rails

5

- Place the Commercial-Max Platform on the rails (Wind deflector mounting towards the front of vehicle), then spin the channel nuts 90 degree in the channel on the underside of the rack till they lock into the channels. Do not tighten fully.

**NOTE—** Align the rack to the suitable position and clearance for roller if fitted

Around 20-30mm from the tailgate to the back of the rack or roller is sufficient

6

- Centralize the rack side to side (using a tape measure) on the Commercial-Max rails.

7

- Fully tighten remaining bolts in the following order:
  1. Rails to the lugs
  2. Rails to platform
  3. Attach wind Deflector.

**NOTE—**Ensure the channel nuts are 90 degrees to the channels.

Check fastenings are firmly tensioned at regular intervals.

Do not overtighten, this will preserve the spring washers.



**Fitting Note:**

Where a wind deflector is used, we recommend a minimum of 15mm clearance from the vehicle roof.

Where necessary manually adjust the wind deflector or wind deflector mountings as required.

**Thank you for your purchase.**

**Please complete your warranty application following correct installation.**

**Commercial-Max by Tradesman Roof Racks**

**Innovation through Inspiration**